

WHAT IS CLAIMED IS:

- 1 1. A monolithically integrated structure combining a field effect
2 transistor and a Schottky structure in an active area of a semiconductor substrate, wherein:
3 the field effect transistor comprises:
 - 4 a first trench extending into the substrate and substantially filled by
5 conductive material forming a gate electrode of the field effect transistor; and
 - 6 a pair of doped source regions positioned adjacent to and on opposite
7 sides of the trench and inside a doped body region, the doped source regions forming
8 a source electrode of the field effect transistor, and the substrate forming a drain
9 electrode of the field effect transistor, and
- 10 the Schottky structure comprises:
 - 11 a pair of adjacent trenches extending into the substrate, the pair of
12 adjacent trenches being substantially filled by conductive material which is separated
13 from trench side-walls by a thin layer of dielectric; and
 - 14 a Schottky diode having a barrier layer formed on the surface of the
15 substrate and between the pair of adjacent trenches.
- 16 wherein the Schottky structure consumes 2.5% to 5.0% of the active area, and
17 the field effect transistor consumes the remaining portion of the active area.
- 1 2. The monolithically integrated structure of claim 1 wherein the field
2 effect transistor further comprises a metal layer contacting the pair of doped source regions,
3 the metal layer and the barrier layer comprise one of either titanium tungsten or titanium
4 nitride.
- 1 3. The monolithically integrated structure of claim 2 wherein the barrier
2 layer and the metal layer contacting the source regions connect together by an overlying layer
3 of metal.
- 1 4. The monolithically integrated structure of claim 1 wherein the barrier
2 layer forms the Schottky diode anode terminal and the substrate forms the Schottky diode
3 cathode terminal.
- 1 5. The monolithically integrated structure of claim 1 wherein the
2 integrated structure further comprises a second trench adjacent to the first trench, the second
3 trench forming the gate electrode of the field effect transistor in a similar fashion to the first

4 trench, wherein a distance between the first trench and the second trench is greater than a
5 distance W separating the pair of adjacent trenches, and wherein the barrier layer and a metal
6 layer contacting the source regions of the field effect transistor comprise one of either
7 titanium tungsten or titanium nitride.

1 6. The monolithically integrated structure of claim 1 wherein the
2 conductive material in the first and second trenches electrically connects to the conductive
3 material in the pair of adjacent trenches between which the Schottky diode is formed.

1 7. The monolithically integrated structure of claim 1 wherein the
2 conductive material in the pair of adjacent trenches between which the Schottky diode is
3 formed is electrically isolated from the conductive material in the first and second trenches.

1 8. The monolithically integrated structure of claim 1 wherein the
2 conductive material in the pair of adjacent trenches between which the Schottky diode is
3 formed, is recessed into the pair of adjacent trenches and covered by a layer of dielectric
4 material.

1 9. The monolithically integrated structure of claim 1 wherein the first
2 trench has a thicker insulating layer along its bottom than along its sidewalls.

1 10. The monolithically integrated structure of claim 1 wherein each of the
2 pair of adjacent trenches and the first trench has a thicker dielectric layer along its bottom
3 than along its sidewalls.

1 11. A method of manufacturing a trench field effect transistor and a
2 Schottky structure in an active area of a semiconductor substrate, the method comprising:
3 forming a plurality of trenches extending into the substrate, with a first trench
4 being adjacent to a second trench, and the second being adjacent to a third trench, wherein the
5 first trench forms part of the field effect transistor and the second and third trenches form part
6 of the Schottky diode structure;

7 forming a layer of conductive material inside the plurality of trenches, the
8 layer of conductive material being insulated from trench walls by a dielectric layer;

9 forming a doped body region extending into the substrate between the first and
10 the second trenches and not between the second and the third trenches;

11 forming a doped source region inside the doped body region and adjacent to a
12 side wall of the first trench; and
13 forming a conductive anode layer on the surface of the substrate between the
14 second and the third trenches, and also between the first and second trenches,
15 whereby an interspersed field effect transistor-Schottky structure is formed in
16 the active area such that the Schottky structure consumes 2.5% to 5.0% of the active area, and
17 the field effect transistor consumes the remaining portion of the active area, and
18 wherein the substrate provides a drain terminal, the doped source region
19 provides a source terminal and the conductive layer in the first trench provides a gate
20 terminal, and a Schottky diode is formed with the substrate providing a cathode terminal and
21 the conductive anode layer providing an anode terminal.